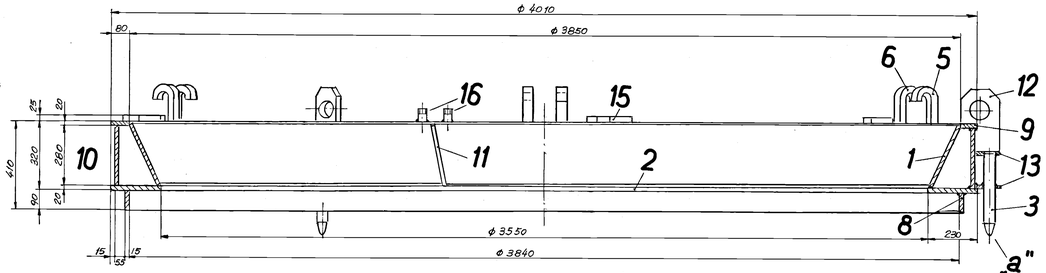
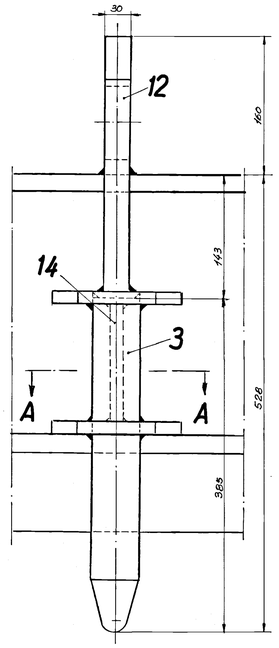
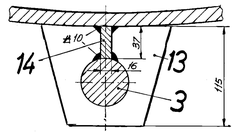
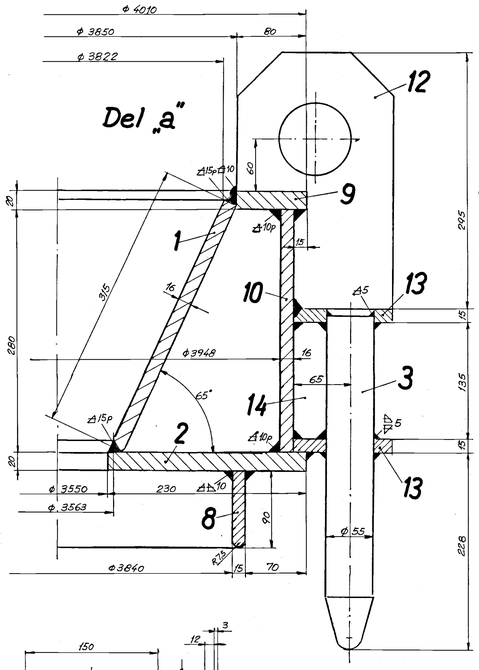
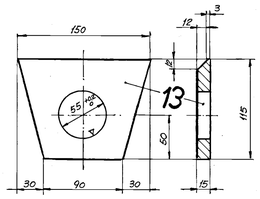


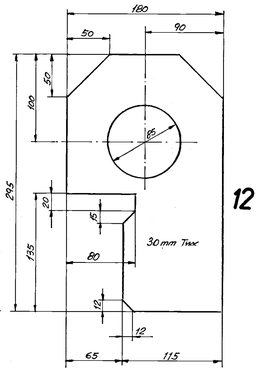


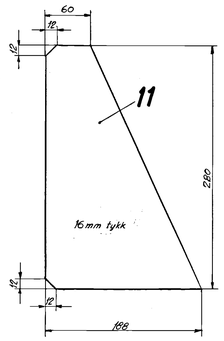


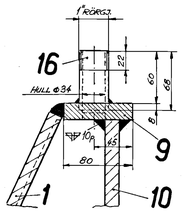
SNITT A-A

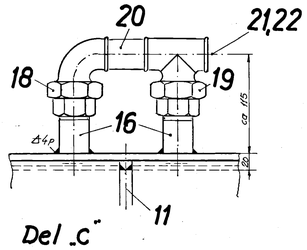












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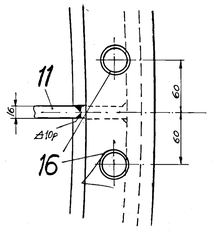

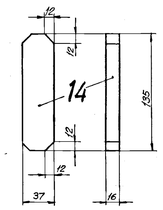

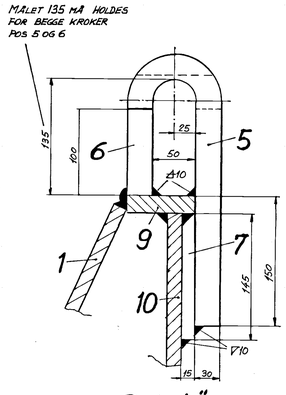

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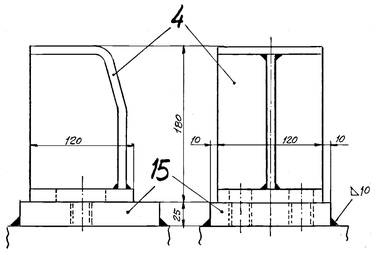
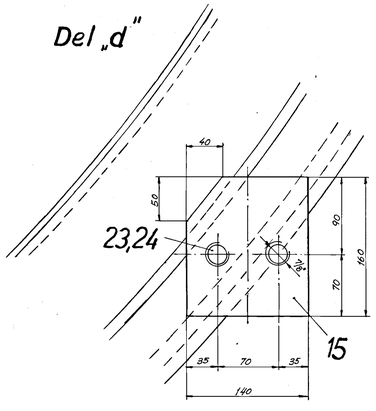
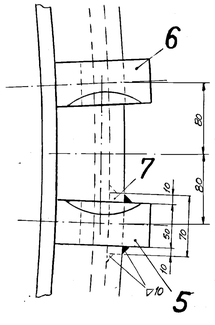
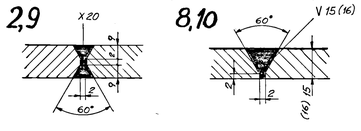




Del „d"





DE 3 RINGKAMMERNE MÅ SVEISES ABSOLUTT VANNTETT.
ETTER SVEISING FYLLES HVELVRINGEN FULLSTENDIG MED VANN, UTEN LUFTSEKKER. SÅ BLIR DEN PRØVET PÅ TETTHET MED 5 ATO VANNTRYKK
HVIS AULIØ, SPENNINGSGLØDES HVELVRINGEN VED 600°C FØR PRØVETRYKKING
FOR VANNTETTE SVEISEFUGER ANVENDES KALKBASISKE ELEKTRODER

Antall	Pos. nr.	Navn, type, diam.	Detaljtegn. Pos.	Materiale	Anmerkning
	25				
	24				
	23				
	22	SLØYFES			
	21	— " —			
	20	— " —			
	19	— " —			
	18	SLØYFES			
	17				
	16	RØRSTUSS R 1"×68			
	15	PL. 25×140×160			
	14	RIBBE 16×37×135			
	13	AVSTIVN. 15×115×150		St 52-3	
	12	LÅSK 30×180×295		St 52-3	
	11	VEGG 16×188×280		St 52-3	
	10	UTVVEGG 16×280×12453		St 52-3	
	9	RING 20×80×12350		St 52-3	
	8	RING 15×90×12110			
	7	MELLOMLEGG			
	6	KROK		St 52-3	
	5	KROK		St 52-3	
	4	FØRING			
	3	BOLT			
	2	SEGMENT		St 52-3	
3	1	SEGMENT		St 52-3	

Dato 23.12.-71 | Konstr./Tegn. ESP | Kontroll | Godkjent | Målestokk 1:10 1:2,5 1:1

Stavanger Staal a.s

SMELTEVERK
HEROULTOVN IV
HVELVRING

Erstatning for | Erstattet av

7909